

Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1-13. (Cancelled)

14. (Currently Amended) A method of manufacturing a liquid crystal display device, said method comprising the steps of:

preparing an element substrate and an opposing substrate, one of said element and opposing substrates having a hole portion;

~~forming~~ providing a sealing material over one of the element and opposing substrates;

joining the element and opposing substrates;

injecting a liquid crystal material into a gap between the element substrate and the opposing substrate through the hole portion;

providing a resin in said hole portion after joining the element and opposing substrates;

and

scribing the joined element and opposing substrates to form a plurality of liquid crystal display devices, each of said plurality of liquid crystal display devices **[device]** having an open portion, a peripheral seal portion and an external lead-out wiring portion;

wherein a scribing line formed by scribing is provided on said resin.

15-33. (Cancelled)

34. (Previously Presented) A method according to claim 14, further forming an orientation film over each of the element and the opposing substrates;

performing an orientation processing to each of the element and opposing substrates.

35. (Previously Presented) A method according to claim 14, further breaking said joined element and opposing substrates.

36. (Currently Amended) A method ~~according to claim 14, of~~ manufacturing a liquid crystal display device, said method comprising the steps of:

preparing an element substrate and an opposing substrate, one of said element and opposing substrates having a hole portion which allows injecting a liquid crystal material;

providing a sealing material on one of the element and opposing substrates;

joining the element and opposing substrates;

injecting a liquid crystal material into a gap between the element substrate and the opposing substrate through the hole portion; and

scribing the joined element and opposing substrates to form a plurality of liquid crystal display devices, each of said plurality of liquid crystal display devices having an open portion, a peripheral seal portion and an external lead-out wiring portion,

wherein each of said liquid crystal display devices [device] has a part of said hole portion in a corner of said liquid crystal display device.

37. (Currently Amended) A method ~~according to claim 14, further of~~ manufacturing a liquid crystal display device, said method comprising the steps of:

preparing an element substrate and an opposing substrate, one of said element and opposing substrates having a hole portion which allows injecting a liquid crystal material;

forming a sealing material on one of the element and opposing substrates;

joining the element and opposing substrates;

injecting a liquid crystal material into a gap between the element substrate and the opposing substrate through the hole portion; and

scribing the joined element and opposing substrates to form a plurality of liquid crystal display devices, each of said plurality of liquid crystal display devices having an open portion, a peripheral seal portion and an external lead-out wiring portion;

wherein the joined element and opposing substrates are scribed after injecting said liquid crystal material.

38. (Currently Amended) A method ~~according to claim 14,~~ of manufacturing a liquid crystal display device, said method comprising the steps of:

preparing an element substrate and an opposing substrate, one of said element and opposing substrates having a hole portion which allows injecting a liquid crystal material;

forming a sealing material on one of the element and opposing substrates;

joining the element and opposing substrates;

injecting a liquid crystal material into a gap between the element substrate and the opposing substrate through the hole portion; and

scribing the joined element and opposing substrates to form a plurality of liquid crystal display devices, each of said plurality of liquid crystal display devices having an open portion, a peripheral seal portion and an external lead-out wiring portion;

wherein said hole portion is formed in a center portion of one of said element and opposing substrates.

39. (Cancelled)

40. (New). A method according to claim 38, wherein said sealing material is provided to form a seal pattern having a point symmetrical shape.

41. (New) A method according to claim 38, wherein scribing the joined element and opposing substrates to form a plurality of liquid crystal display devices comprises forming four liquid crystal display devices.